

INSTALLATION OF PETERBILT BILLET PEDALS **RW235-4-P AND RW235-4BP-P** (379, 386, 388 & 389 — 1994 TO CURRENT)

VERY IMPORTANT!

Read And Understand These Steps Before Installation.

TOOLS NEEDED

3/8" and 9/16" Socket and Wrench



PHOTO 1 — GAS PEDAL

Starting with the gas pedal, pull the bottom edge of the rubber overlay away from the metal base.



PHOTO 2 — GAS PEDAL

Using your fingers, slide and loosen the rubber overlay until it comes completely off.



PHOTO 3 — GAS PEDAL

The Billet Gas Pedal has a recessed back and a loosely attached cross-bracket.



PHOTO 4 — GAS PEDAL

Position the Billet Gas Pedal over the metal base pedal with the cross-bracket sliding **behind** the metal base pedal.



PHOTO 5 — GAS PEDAL

Important: Ensure that the metal base pedal is completely positioned into the recessed area in the back of the Billet Gas Pedal.



PHOTO 6 — GAS PEDAL

Using a 3/8" socket and wrench, securely tighten the two nuts on the cross-bracket.



PHOTO 7 — BRAKE PEDAL

The rubber overlay of the brake pedal is held on by two nuts in the back of the metal base pedal. Using a 3/8" socket and wrench, remove the nut at the top of the pedal.



PHOTO 8 — BRAKE PEDAL

Then remove the nut at the center of the pedal.



PHOTO 9 — BRAKE PEDAL

Once the nuts are removed, lift the rubber overlay of the brake pedal off of the metal base pedal.

Continued On Back...

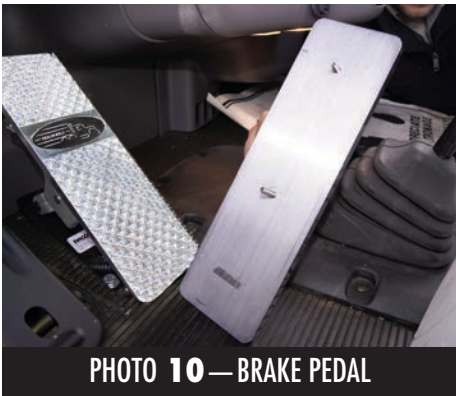


PHOTO 10 — BRAKE PEDAL

The back of the Billet Brake Pedal has two threaded posts.



PHOTO 11 — BRAKE PEDAL

Align the two threaded posts over the holes in the metal base pedal and set in place.

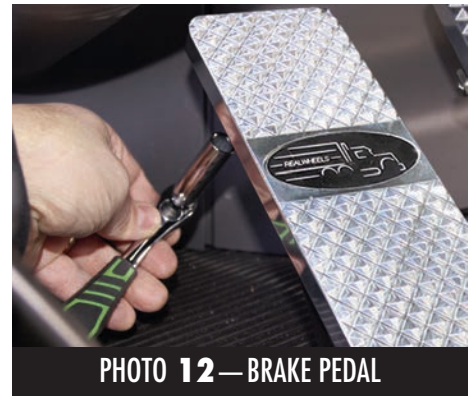


PHOTO 12 — BRAKE PEDAL

Thread the two new nuts (provided) onto the threaded posts of the Billet Brake Pedal. Using a 3/8" socket and wrench, securely tighten the two nuts to the metal base pedal.



PHOTO 13 — CLUTCH PEDAL

Lift off the lower portion of the rubber overlay to gain clear access to the nut and bolt that secures the clutch pedal to the arm.



PHOTO 14 — CLUTCH PEDAL

Using a 9/16" socket and wrench, loosen and remove the nut.



PHOTO 15 — CLUTCH PEDAL

Pull out the bolt and completely remove the metal clutch pedal. **Note:** Keep the nut, bolt and washers — They will be used to secure the new Billet Pedal.



PHOTO 16 — CLUTCH PEDAL

Position Billet Clutch Pedal over hole in clutch arm. Reinsert bolt and washers through holes.



PHOTO 17 — CLUTCH PEDAL

Thread nut and washer back onto bolt and securely tighten using a 9/16" socket and wrench.



PHOTO 18

Important: Before driving the vehicle, double check that all pedals are properly and securely installed. Test pedal action and movement to ensure that they function normally. You are now finished.