

**INSTALLATION OF RW235-1-PETE PETERBILT BILLET PEDALS (FITS PETE 379, 386, 388 AND 389)**

**VERY IMPORTANT!**

**Read And Understand These Steps Before Installation.**

**TOOLS NEEDED**

3/8" and 9/16" Socket and Wrench,



**PHOTO 1 — GAS PEDAL**

Starting with the gas pedal, pull the bottom edge of the rubber overlay away from the metal base.



**PHOTO 2 — GAS PEDAL**

Using your fingers, slide and loosen the rubber overlay until it comes completely off.



**PHOTO 3 — GAS PEDAL**

The Billet Gas Pedal has a recessed back and a loosely attached cross-bracket.



**PHOTO 4 — GAS PEDAL**

Position the Billet Gas Pedal over the metal base pedal with the cross-bracket sliding **behind** the metal base pedal.



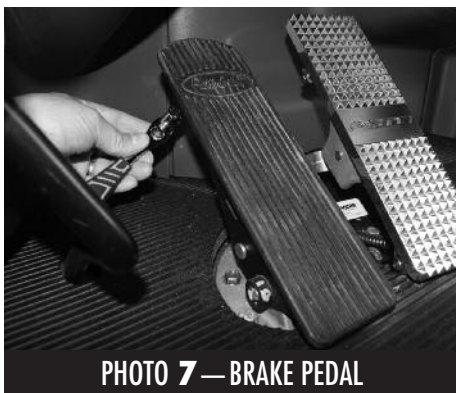
**PHOTO 5 — GAS PEDAL**

**Important:** Ensure that the metal base pedal is completely positioned into the recessed area in the back of the Billet Gas Pedal.



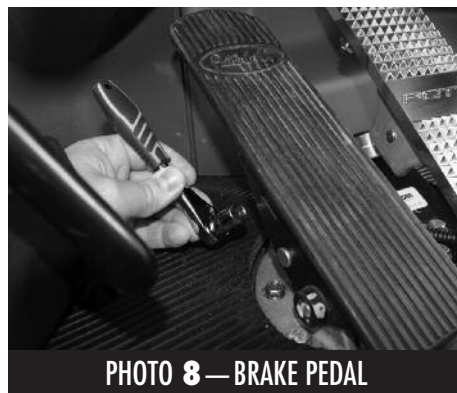
**PHOTO 6 — GAS PEDAL**

Using a 3/8" socket and wrench, securely tighten the two nuts on the cross-bracket.



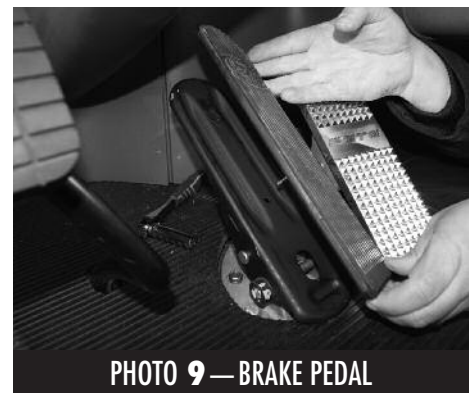
**PHOTO 7 — BRAKE PEDAL**

The rubber overlay of the brake pedal is held on by two nuts in the back of the metal base pedal. Using a 3/8" socket and wrench, remove the nut at the top of the pedal.



**PHOTO 8 — BRAKE PEDAL**

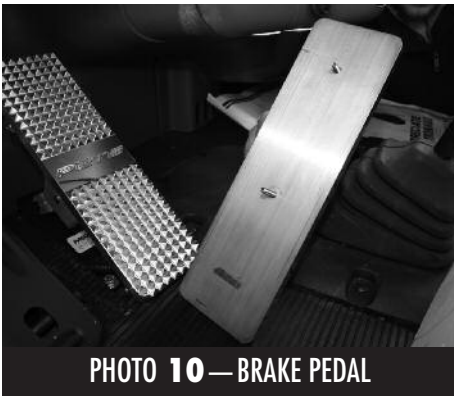
Then remove the nut at the center of the pedal.



**PHOTO 9 — BRAKE PEDAL**

Once the nuts are removed, lift the rubber overlay of the brake pedal off of the metal base pedal.

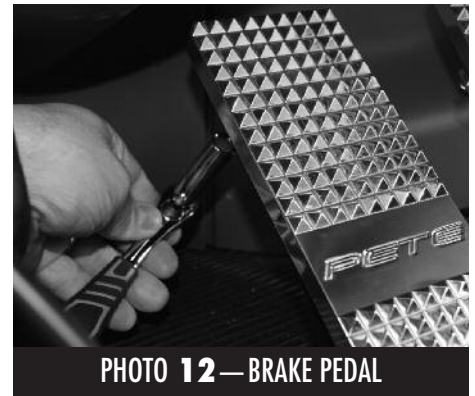
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The back of the Billet Brake Pedal has two threaded posts.



Align the two threaded posts over the holes in the metal base pedal and set in place.



Thread the two new nuts (provided) onto the threaded posts of the Billet Brake Pedal. Using a 3/8" socket and wrench, securely tighten the two nuts to the metal base pedal.



Lift off the lower portion of the rubber overlay to gain clear access to the nut and bolt that secures the clutch pedal to the arm.



Using a 9/16" socket and wrench, loosen and remove the nut.



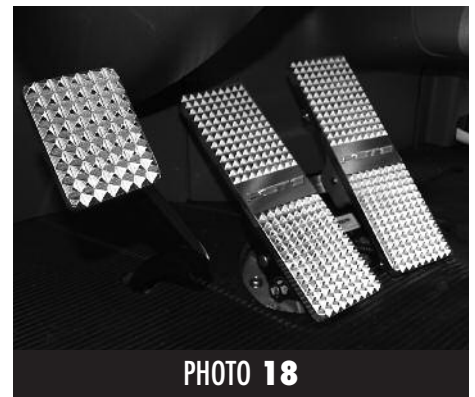
Pull out the bolt and completely remove the metal clutch pedal. **Note:** Keep the nut, bolt and washers — They will be used to secure the new Billet Pedal.



Position Billet Clutch Pedal over hole in clutch arm. Reinsert bolt and washers through holes.



Thread nut and washer back onto bolt and securely tighten using a 9/16" socket and wrench.



**Important: Before driving the vehicle, double check that all pedals are properly and securely installed. Test pedal action and movement to ensure that they function normally.** You are now finished.