



## Installation Instructions for Peterbilt 379/389 Billet Door Sills—RW237-2-PETE

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### BEFORE INSTALLATION

**Inspection:** Before installation, inspect all parts for shipping damage. If any of the parts appear damaged or questionable, DO NOT INSTALL! Contact your dealer or our facility for a replacement part or assistance. Once a product is installed, it cannot be returned because of shipping damage.

**Important:** Read and understand all installation instructions prior to installation. If any part of the instruction seems unclear, contact our office for assistance. (Monday – Friday 8am to 4:30pm CST at 800-982-1180 or 847-662-7722)

### TOOLS NEEDED:

Philips Head Screwdriver, Flat Head Screwdriver, 10mm Socket Wrench

### STEP 1: REMOVING DOOR SILL

Remove the 2 Philips head screws in the door sill plate (See Fig. 1B). Then remove the door sill (1C).

**NOTE:** Screw locations may be in a different location if the door sill plate was installed in reverse. Underneath the door sill plate are multiple screw locations (See Fig. 2C), so installation will not be a concern. Figure 1A shows the screw locations that the RWC Billet Door Sill will be using.

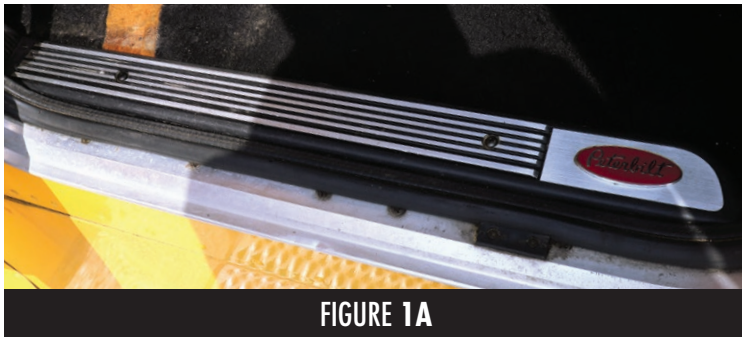


FIGURE 1A

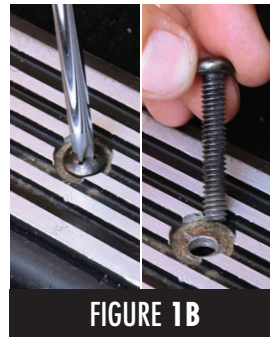


FIGURE 1B



FIGURE 1C

### STEP 2: REMOVING DOOR SILL PLATE

Insert a flat head screwdriver into the slot on the door sill (See Fig. 2A) and pry off the door sill plate (2B).

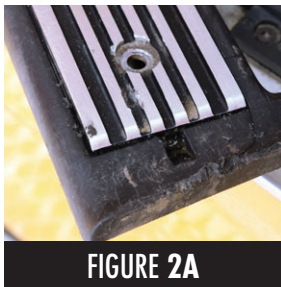


FIGURE 2A

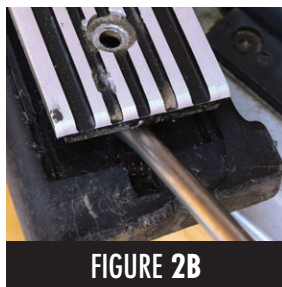


FIGURE 2B



FIGURE 2C

### STEP 3: REMOVE PETERBILT LOGO EMBLEM

Turn over the door sill to expose the nuts holding the Peterbilt logo emblem in place (See Fig. 3A). Using a 10mm socket wrench, remove the nuts (3B). Then pull off the plate with the logo. If needed, use a flat head screwdriver to pry off the plate (3C).



FIGURE 3A

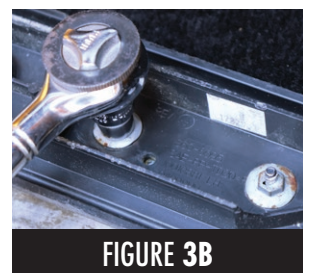


FIGURE 3B

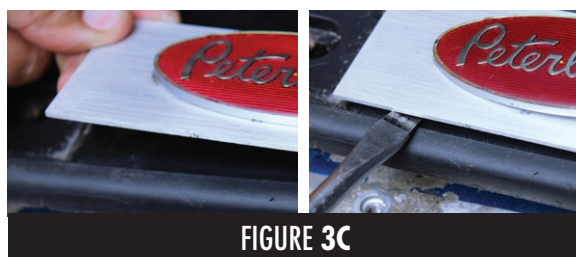


FIGURE 3C

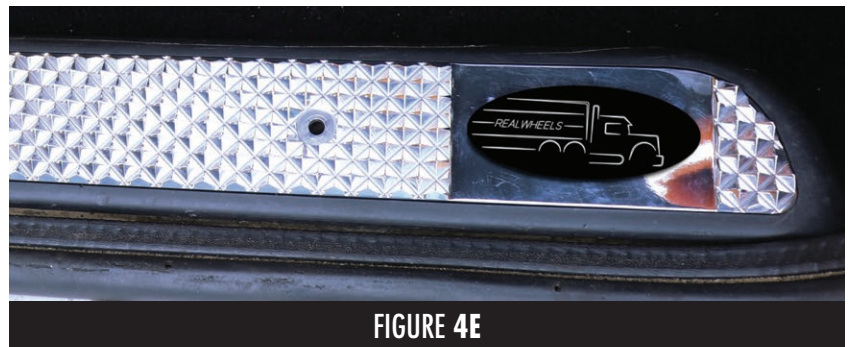
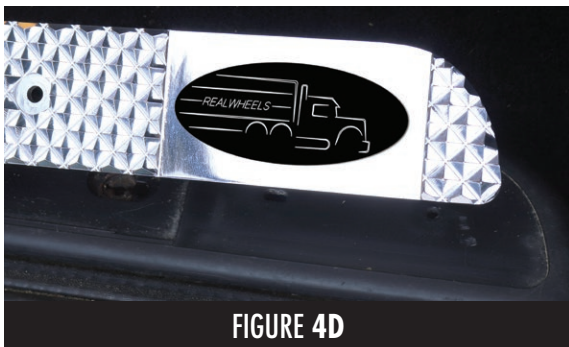
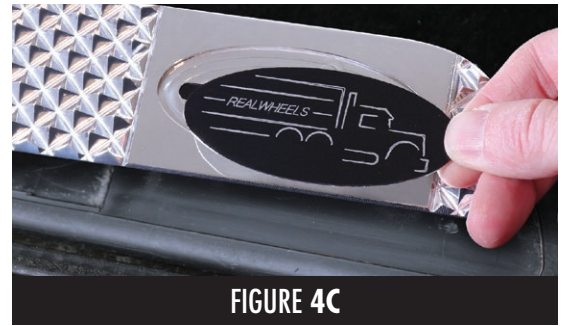
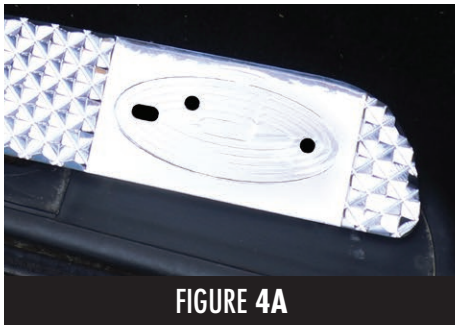
**IMPORTANT!**  
DO NOT discard the Peterbilt logo emblem or the nuts if you plan on using them instead of the Custom Emblem Plate.

**Continued on back**



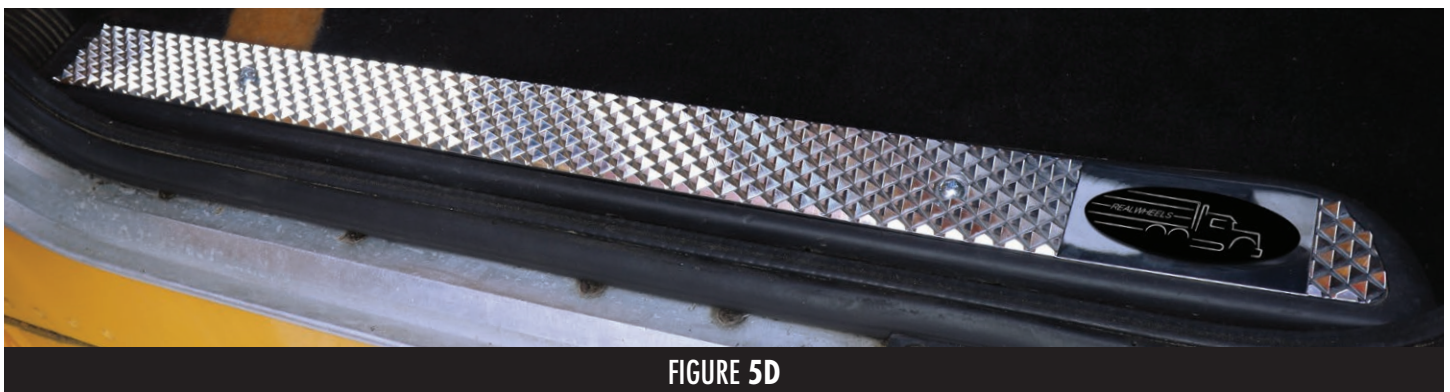
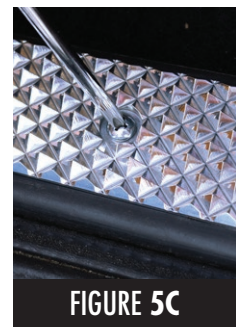
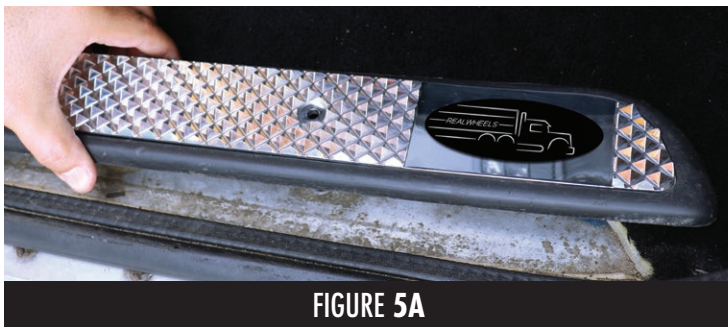
## STEP 4: ATTACH RWC EMBLEM PLATE AND INSERT BILLET DOOR SILL INTO RUBBER HOLDER

Make sure billet door sill is clean (See Fig. 4A). Peel off the backing of the double sided tape on the back of the emblem plate (4B). Attach the emblem plate to the billet door sill (4C). Then insert the billet door sill into the rubber holder (4D & 4E).



## STEP 5: INSTALL DOOR SILL BACK ON THE TRUCK

Place the new billet door sill back into place (See Fig. 5A & 5B) and secure with the provided Philips head screws (5C). Repeat the steps to install other billet door sill and you are finished (5D).



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