

**INSTALLATION OF REALWHEELS® RWG7100-CTR15 GRILLE OVERLAY FOR 2015+ FORD TRANSIT**

**VERY IMPORTANT!—Read And Understand These Steps Before Installation.**



**STEP 1 —Cleaning The Grille**

Begin by cleaning the black plastic grille thoroughly with soap and water or Windex and a clean cloth. (See Photo 1) **Note:** The Stainless Steel Grille pieces may have a white PVC protective coating covering them. This protective film can remain on during installation and then removed after all overlays are installed.



**STEP 2 —Priming The Grille**

After the black plastic grille is clean and dry, take one of the provided 3M Primer Sticks and squeeze the primer stick to get the primer flowing onto the brush end. Then prime all the flat areas where the stainless steel grille overlay will be placed. (See Photo 2)

**Note:** Let the primer dry for 5 minutes before installing the stainless overlays. Do not touch the primed areas after they have been primed.



**STEP 3 —Test Fit**

**Important:** Before removing any heavy duty 3M Tape backing from the trim accessories, loosely place them in position on the grille to verify how they will fit. Make sure the parts line up and fit side-to-side and top-to-bottom. (See Photo 3)



**STEP 4 —Removing Backing From Double-sided Tape**

Beginning with the top grille overlay, carefully remove the backing from the double-sided tape. (See Photo 4)

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**PHOTO 5**

#### **STEP 5—Installing The Top Grille Overlay**

Carefully place the top grille overlay in position. Push and hold firmly for a few seconds. Repeat for other pieces. (See Photo 5)



**PHOTO 6**

#### **STEP 6—Installing The Middle Grille Overlay**

Remove the backing from the double-sided tape. Carefully place the middle grille overlay in position. Push and hold firmly for a few seconds. (See Photo 6)



**PHOTO 7**

#### **STEP 7—Installing The Lower Grille Overlay**

Remove the backing from the double-sided tape. Carefully place the lower grille overlay in position. Push and hold firmly for a few seconds. (See Photo 7)



**PHOTO 8**

#### **STEP 8—Installing The Grille Surround Overlay**

Remove the backing from the double-sided tape. Carefully place the grille surround overlay in position. Push and hold firmly for a few seconds. (See Photo 8)



**PHOTO 9**

#### **STEP 9—Remove White PVC Protective Coating**

If needed, remove all the white PVC protective coating from all the Stainless Steel grille overlays. Any PVC residue can easily be removed with isopropyl alcohol and a soft cloth. You are now finished. (See Photo 9)