

**Installation of 850 Series Band Mount Spring Clip and High Hat (RW7714-850, RW7715-850, RW7719-850)
FOR AXLES WITH 7" BOLT CIRCLE AND 5/8" OR 3/4" AXLE STUDS**

VERY IMPORTANT!

Read And Understand These Steps Before Installation.

TOOLS NEEDED

Standard Screwdriver or 5/16" Nut Driver

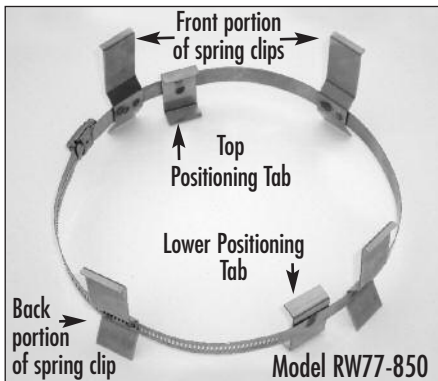


PHOTO 1A

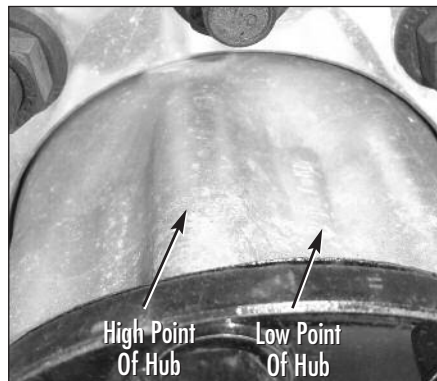


PHOTO 1B



PHOTO 1C

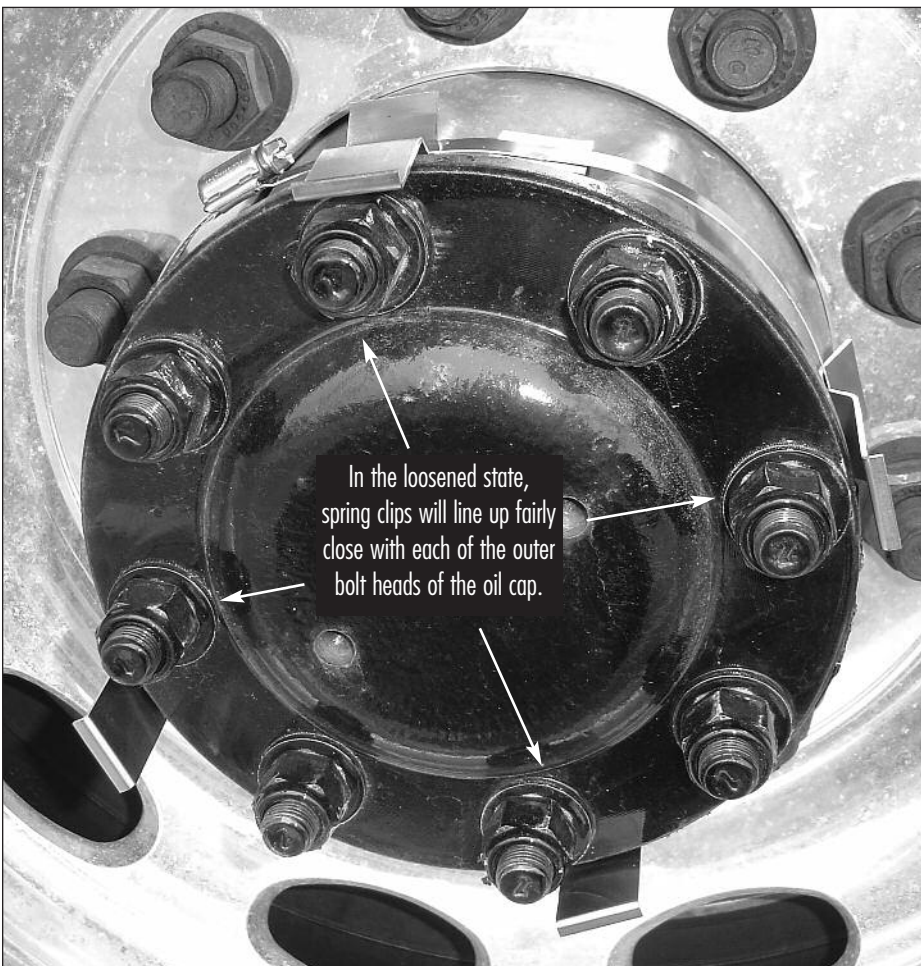


PHOTO 1D

Step 1. Position The Band Spring Clip Onto The Hub.

Verify that you have the proper band spring clip RW77-850, it should look like the picture (See Photo 1A). Next find the high and low points of the hub. (See Photo 1B). Then place the band spring clip onto the hub, making sure that the top and bottom positioning tabs are resting into the low areas between two high points and behind the axle cap (See Photo 1C). Once the band spring clip is on the hub in this location, you will see that if the band spring clip is in the proper position the spring clips will not only line up with the high points, they will also line up fairly close with the outer axle nuts and studs (See Photo 1D).

Continued On Backside...

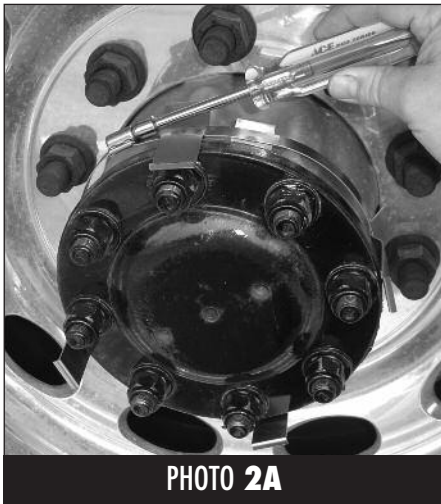


PHOTO 2A

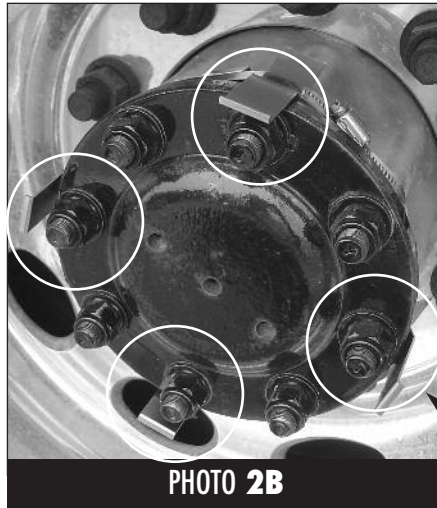


PHOTO 2B

Step 2. Tightening The Band Spring Clip To The Hub

Hold the band spring clip in its proper position and begin tightening the band with a 5/16" nut driver (See Photo 2A). **Note:** As you continue to securely tighten it down make sure the positioning tabs and spring clips are still in their proper position on the hub. When it is completely tightened all four spring clips should be positioned on top of the high points, and lined up with the axle nuts and studs (See Photo 2B). **Note:** If spring clips are not aligned with the bolt heads, loosen band and readjust.

In the tightened state, spring clips will line up very close with each of the outer bolt heads of the oil cap.



PHOTO 3A

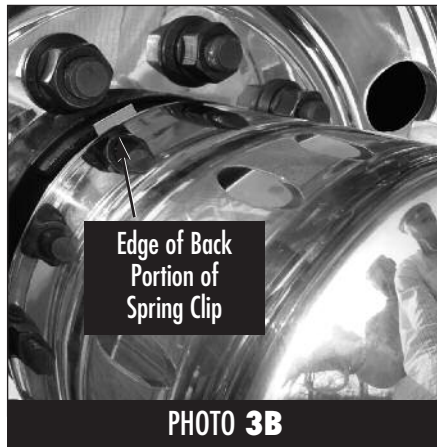


PHOTO 3B



PHOTO 3C

Step 3. Installing The High Hat

Start by tilting the high hat upward, and begin sliding it onto the front portion of the spring clips until it is completely on all four of the front spring clips (See Photo 3A). Once the high hat is close to the edge of the back portion of the spring clip (See Photo 3B) you can then pound on the face of the high hat with the palms of your hands until the high hat bottoms out onto the wheel. You are finished (See Photo 3C).

REMOVAL OF BAND MOUNT SPRING CLIP HIGH HATS



PHOTO A



PHOTO B



PHOTO C

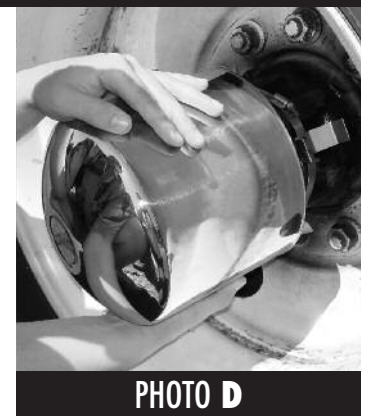


PHOTO D

- Using two hands grab on the top portion of the high hat and with a quick motion pull downward. (See Photo A)
- Then reverse your hands to the bottom of the high hat and with a quick motion pull upward and outward. (See Photo B)
- Continue alternating your hands from top to bottom always pulling away with each downward and upward motion, until the high hat releases completely from the spring clips. (See Photos C and D)