

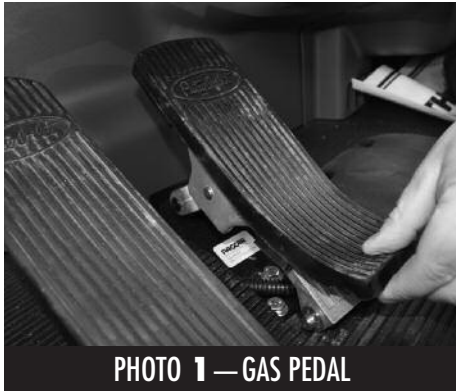
INSTALLATION OF RW235-1-PETE PETERBILT BILLET PEDALS (FITS PETE 379, 386, 388 AND 389)

VERY IMPORTANT!

Read And Understand These Steps Before Installation.

TOOLS NEEDED

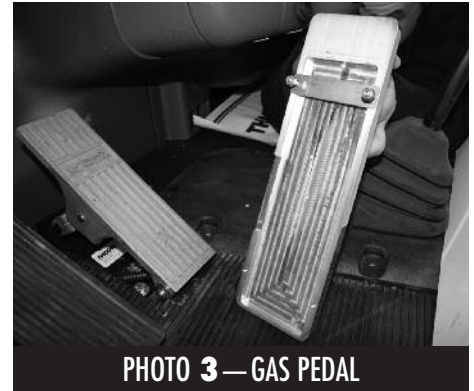
3/8" and 9/16" Socket and Wrench,



Starting with the gas pedal, pull the bottom edge of the rubber overlay away from the metal base.



Using your fingers, slide and loosen the rubber overlay until it comes completely off.



The Billet Gas Pedal has a recessed back and a loosely attached cross-bracket.



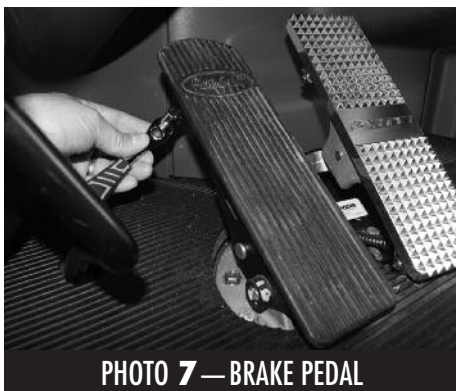
Position the Billet Gas Pedal over the metal base pedal with the cross-bracket sliding **behind** the metal base pedal.



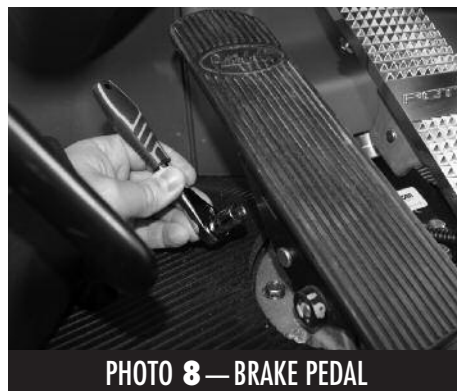
Important: Ensure that the metal base pedal is completely positioned into the recessed area in the back of the Billet Gas Pedal.



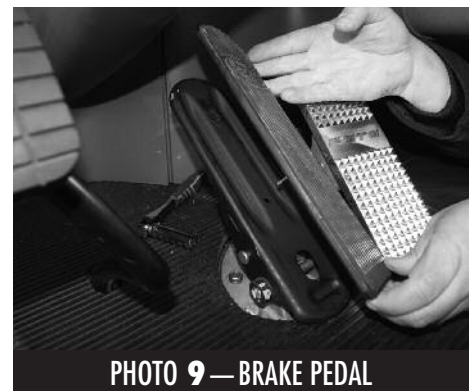
Using a 3/8" socket and wrench, securely tighten the two nuts on the cross-bracket.



The rubber overlay of the brake pedal is held on by two nuts in the back of the metal base pedal. Using a 3/8" socket and wrench, remove the nut at the top of the pedal.



Then remove the nut at the center of the pedal.



Once the nuts are removed, lift the rubber overlay of the brake pedal off of the metal base pedal.

Continued On Back...

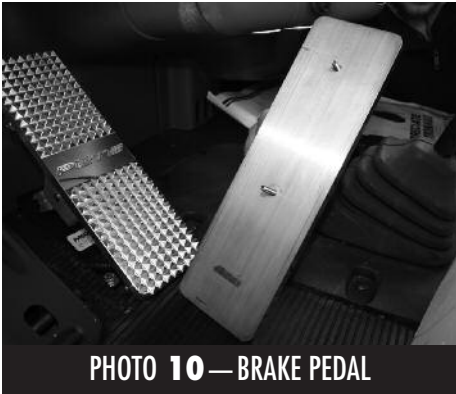


PHOTO 10 — BRAKE PEDAL

The back of the Billet Brake Pedal has two threaded posts.



PHOTO 11 — BRAKE PEDAL

Align the two threaded posts over the holes in the metal base pedal and set in place.

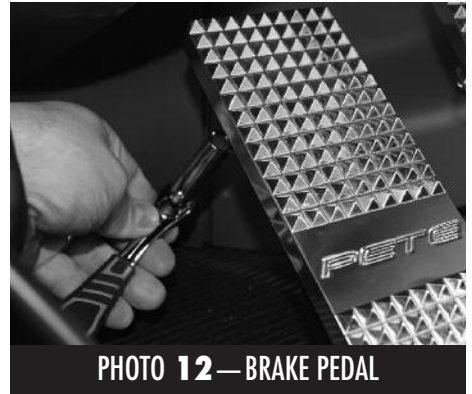


PHOTO 12 — BRAKE PEDAL

Thread the two new nuts (provided) onto the threaded posts of the Billet Brake Pedal. Using a 3/8" socket and wrench, securely tighten the two nuts to the metal base pedal.



PHOTO 13 — CLUTCH PEDAL

Lift off the lower portion of the rubber overlay to gain clear access to the nut and bolt that secures the clutch pedal to the arm.



PHOTO 14 — CLUTCH PEDAL

Using a 9/16" socket and wrench, loosen and remove the nut.



PHOTO 15 — CLUTCH PEDAL

Pull out the bolt and completely remove the metal clutch pedal. **Note:** Keep the nut, bolt and washers — They will be used to secure the new Billet Pedal.



PHOTO 16 — CLUTCH PEDAL

Position Billet Clutch Pedal over hole in clutch arm. Reinsert bolt and washers through holes.



PHOTO 17 — CLUTCH PEDAL

Thread nut and washer back onto bolt and securely tighten using a 9/16" socket and wrench.

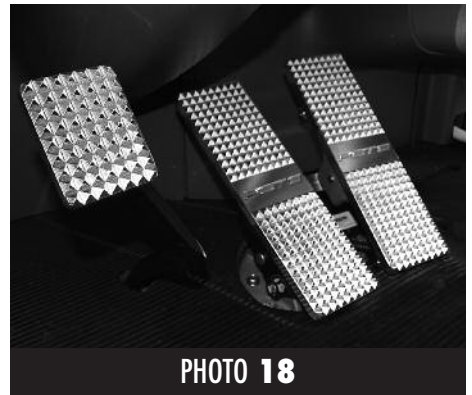


PHOTO 18

Important: Before driving the vehicle, double check that all pedals are properly and securely installed. Test pedal action and movement to ensure that they function normally. You are now finished.