

## INSTALLATION OF FREIGHTLINER ACCESSORIES

### TOOLS NEEDED

Phillips Head Screwdriver, Crescent Wrench, Standard Screwdriver

### VERY IMPORTANT:

Read And Understand These Steps Before Installation!

### IMPORTANT:

Before you begin make sure the area around part is dry, clean, free of dirt and loose paint.

## Deluxe & Custom Grille Covers

### Grille Frame Installation- RWG5100D Deluxe Grille Installation

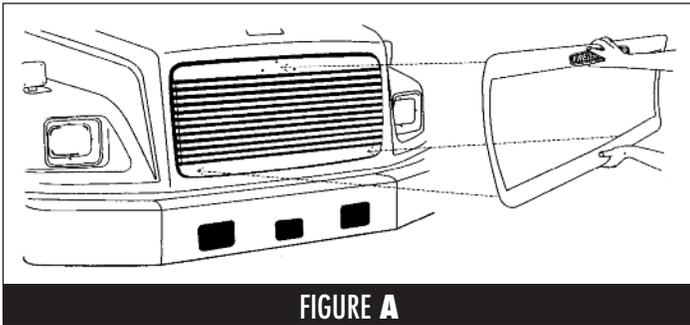


FIGURE A

#### Step 1.

Remove emblem from hood, this will require two people. Another option to removing the emblem is to first remove the eight screws that hold the grille into the hood, and remove the grille from the hood. If grille is removed, place on a flat surface and continue to Step 2.

#### Step 2.

Next, remove the white protective film from S.S. grille frame. Then place Freightliner emblem into S.S. grille frame through the three predrilled holes (See Figure A). Now peel off the paper from the double-sided tape which is pre-attached to the S.S. grille frame. It is now ready to install.

#### Step 3.

Carefully place S.S. grille up to hood making sure the two-way tape does not stick to the grille until the emblem is in the three holes of the truck grille. Once all three emblem studs are in place lay the rest of the S.S. grille frame onto the grille, and push evenly on all points where the two-way tape is. **Note:** It is important to push and hold down against the tape at each location for a minute or so to make sure the tape is secure.

### Grille Upper/Lower Installation- RWG5000C Custom Grille Installation

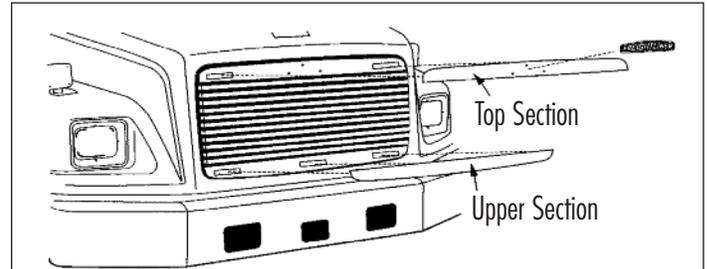


FIGURE B

#### Step 1.

Remove emblem from hood, this will require two people. Another option to removing the emblem is to first remove the eight screws that hold the grille into the hood, and remove the grille from the hood. If grille is removed, place on a flat surface and continue to Step 2.

#### Step 2.

Take the S.S. top section with the hole patterns in it, and loosely hold it up to the plastic grille making sure to see which hole patterns of the S.S. top section line up with the hole patterns of the plastic grille (See Figure B). Next, peel off the paper from the double-sided tape which is on the back of the S.S. upper section. Next, line up the holes and push the S.S. upper section firmly against the upper section of the plastic grille. Repeat the process minus the logo to install the S.S. lower section.

### Grille Slat Installation- (For RWG5100D & RWG5000C Grille Covers)

#### Step 1.

You will notice each stainless steel slat is numbered 1 through 11. Start with the #1 slat which is the top grill slat, remove the paper from the two pieces of double-sided tape from the back of the S.S. slat. Next loosely hook the front edge of the S.S. slat onto the plastic grille making sure it lines up side to side, and all the cut/out areas of the S.S. slant line up with the plastic grille slat (See Figure C). Next, starting from the middle, push the S.S. slat over the plastic

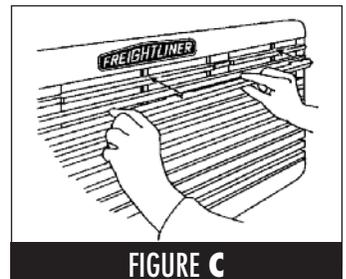


FIGURE C

Continued on other side



FIGURE D

grille (See Figure D). Once the middle is snapped into place, next one at a time push and snap the two sides of the S.S. slat over the back edges of the plastic grille slat (See Figure E).

**Note:** After the S.S. slat is on, make sure to hold the two sides of the S.S. slat for 30 seconds so the double-

sided tape sticks to the plastic slat (See Figure E). Continue this process until all slats are in place. If the plastic grille was removed from

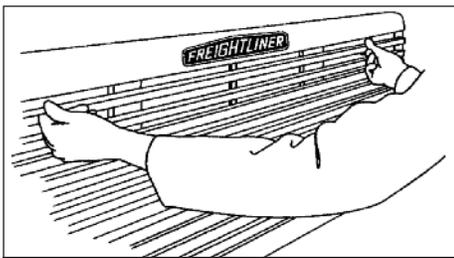


FIGURE E

the hood, re-install the grille onto the hood and replace the 8 screws. Then remove the white protective film from all the stainless steel pieces and you are finished.

### Step 2.

Peel off all the paper from the double-sided tape on the back of the S.S. Head Light Surround Covers and carefully place cover on grille.

**Note:** This tape is very strong, once it is pushed on it's very difficult to remove without ruining the part. Continue to push the cover onto grille until the entire cover is on and in place. Push and hold pressure for 30 seconds to 1 minute over taped areas. Repeat for other side.

### Step 3.

Remove the plastic coating and your finished.

**Important Note:** This two way tape continues to bond for 24 hours. Try to keep the vehicle dry for that time period.

## Head Light Surround Cover

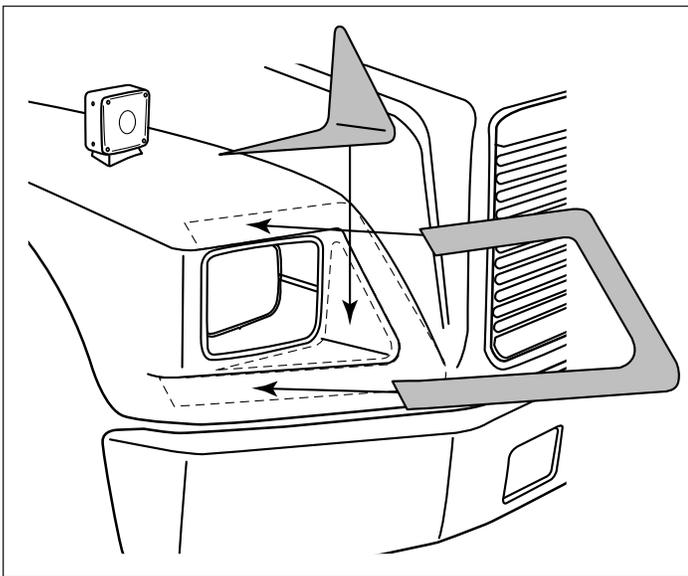


FIGURE F

### Step 1.

Before you begin make sure the area around both head lights is dry, clean, free of dirt and loose paint. Before removing any tape place S.S. Head Light Surround Covers over area to verify how they will fit.