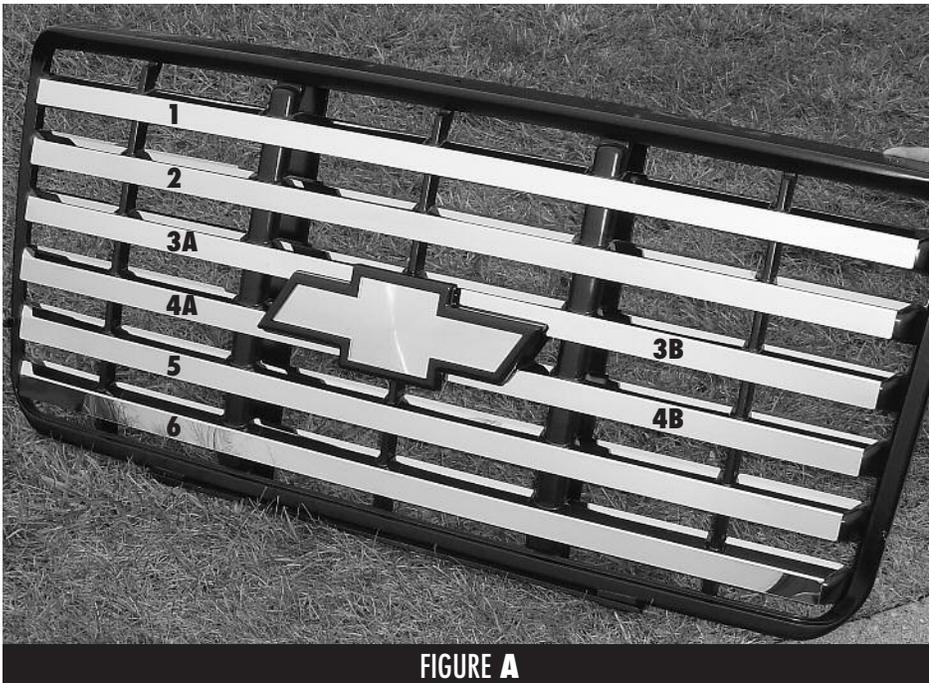




**Stainless Steel Grille Cover Installation—Chevy/GMC C4500, C5500, C6500, C7500, C8500**

**VERY IMPORTANT! Read And Understand These Steps Before Installation.**

**NOTE: It Is NOT Necessary To Remove Grille From Vehicle For Installation.**



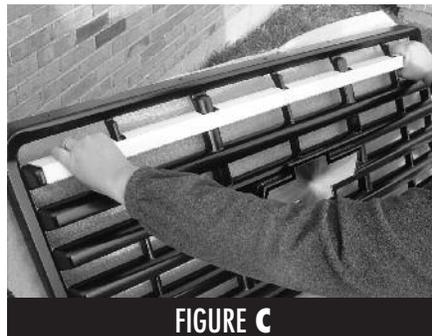
**FIGURE A**

▲ **Step 1—Review part order.** The trim pieces are numbered for proper placement. (See Figure A)



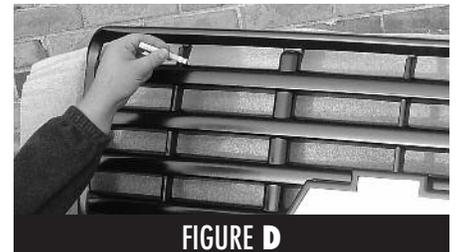
**FIGURE B**

▲ **Step 2—Clean the area where the Stainless Steel Trim is to be installed.** This step is **extremely important**—If the area where the trim accessory is to be installed is not clean and dry, the trim accessory piece will not stick in place. Begin by cleaning the area thoroughly with a good non-residue cleaner such as Windex, or just clean thoroughly with soap and water and dry completely. This area must be completely clean and dry. **Note:** Do not use the 3M Tape Primer as a cleaner.



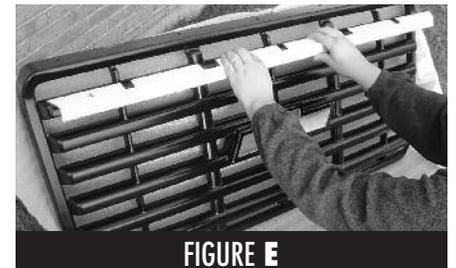
**FIGURE C**

▲ **Step 3—**Before removing any heavy duty 3M Tape backing from the trim accessory, loosely position trim on the grille to verify how they will fit. Make sure the parts line up with any openings and fits side-to-side and top-to-bottom.



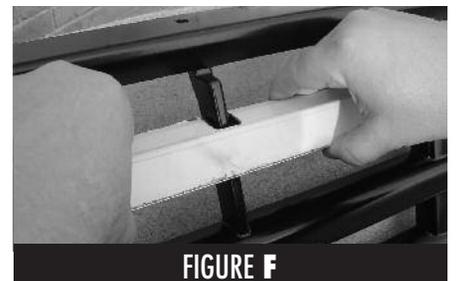
**FIGURE D**

▲ **Step 4—Prime only the plastic area where the Stainless Steel Trim is to be installed (as determined in Step 3).** After the areas are completely cleaned and dry, you must then coat these plastic areas with 3M Tape Primer 94 (included). Thoroughly coat the cleaned area where the trim piece is to be installed with the Primer 94 and wait 5 minutes before installing the trim piece. **Note: 8 Primer Sticks** are required.



**FIGURE E**

▲ **Step 5—**Peel off the 3M backing starting with the number one slat. Align the notches in the slat with the vertical lovers in the grille.



**FIGURE F**

▲ **Step 6—**Starting in the middle, gently rest the top edge of the slat onto the plastic grille. Make sure both the slat and plastic grille edges feel even before sticking. While doing this, use your thumbs to keep the front edge from touching the grille. (See Figure F) Once even, let the front edge touch, but do not push. **Important:** You do not want the tape to be pushed completely onto plastic grille at this point, not until both ends are attached.

*Continued on other side.*



FIGURE G

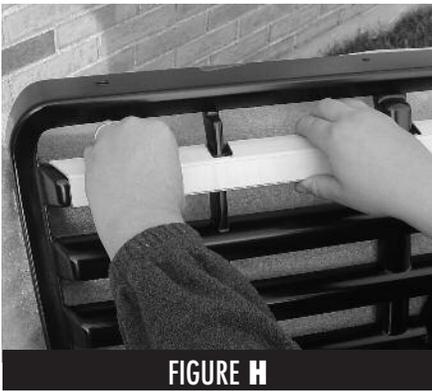


FIGURE H

▲ **Step 7**—Now move to either end and repeat steps 5 and 6. This step is done in Figure G and H.



FIGURE I

▲ **Step 8**—Once this is done push down on both ends to make sure the 3M tape completes its bond. Do the same in the middle as well. (See Figure I)



FIGURE J



FIGURE K

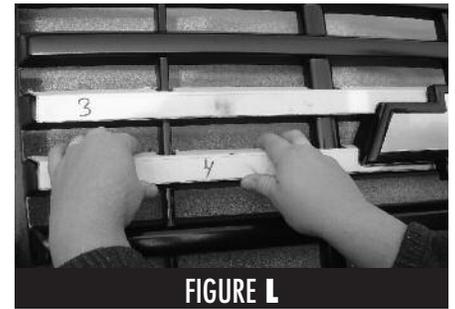


FIGURE L

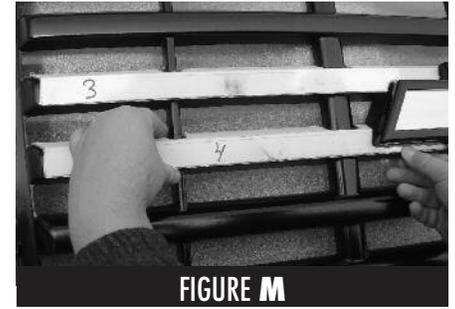


FIGURE M

▲ **Step 9**—Follow the same procedure from slat one through six. The third and fourth slat are shorter, but use the same instructions as the rest. (See Figure J, K, L, M)



FINISHED GRILLE



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