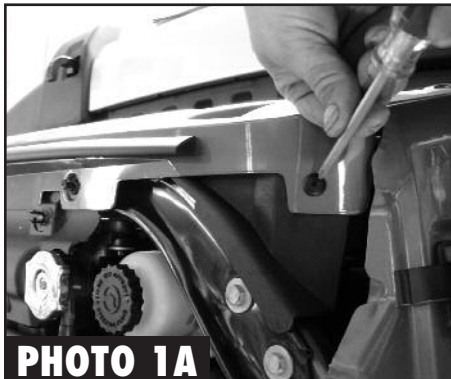


**IMPORTANT: Read And Understand All Instructions Before Installation • QUESTIONS? CALL 1-800-982-1180**

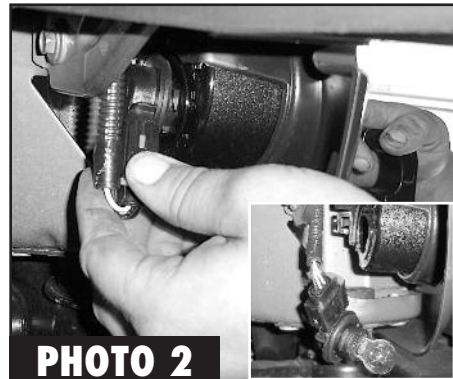
## PRE-RUNNER BAR

**Time To Install: Approx. 45 Minutes**

**Tools Needed:** Phillips head screw driver, 3/4" socket, 9/16" socket, and 15mm socket



**1.** Begin by removing the front grille. Start opening the hood and removing the six factory clips. Using just a Phillips head screwdriver, loosen and remove all six clips. (See Photos 1A & 1B)



**2.** Remove the factory marker light bulbs by rotating downward and pulling them out. (See Photo 2)



**3A.** By placing your hands in these positions (See Photo 3A) pull outward and pop out the metal clip.



**3B.** Repeat this on the other side then pull outwards towards the center removing the last 4 clips. (See Photo 3A)



**3C.** Now your grille can come off. (See Photo 3C)



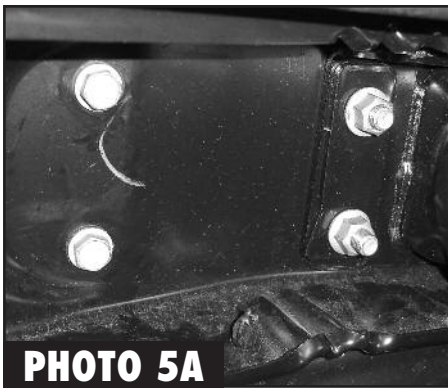
**4A.** Remove the two factory clips from the bumper spacer plate located just behind the front bumper and right in front of the factory grille location. (See Photo 4A)



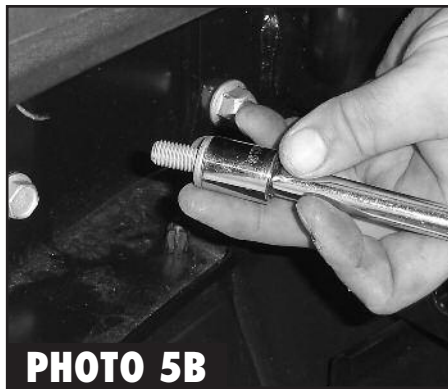
**4B & 4C.** Remove the bumper spacer plate. (See Photos 4B & 4C)



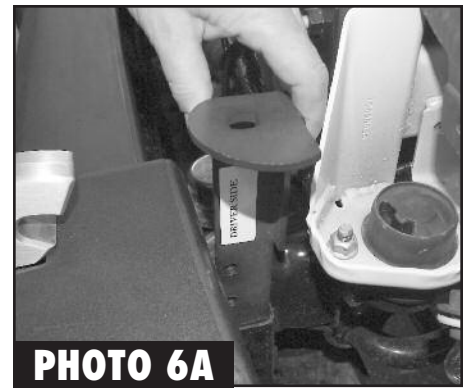
**Continued on next page.**



**PHOTO 5A**



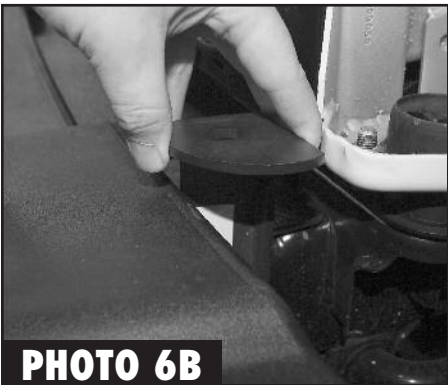
**PHOTO 5B**



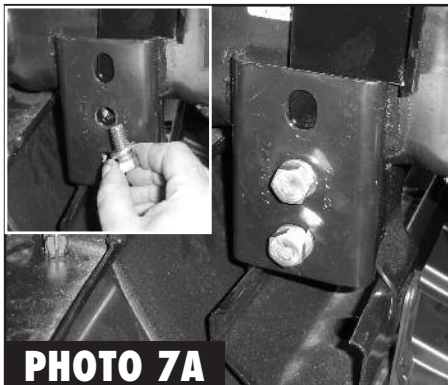
**PHOTO 6A**

**5.** Towards each corner of the bumper there are two nuts and bolts that need to be removed. (See Photo 5A) Remove all four with a 15mm socket. (See Photo 5B).

**6.** Slide in the appropriate bracket into the slot located along the frame rail. (See Photos 6A & 6B)



**PHOTO 6B**

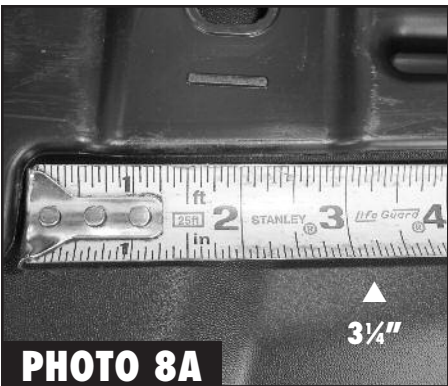


**PHOTO 7A**



**PHOTO 7B**

**7.** Using the supplied 1/2" bolts and lock washers, finger tighten them into the brackets. (See Photo 7A) Repeat for the other side. (See Photo 7B)



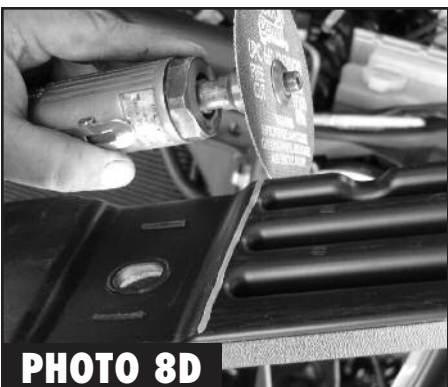
**PHOTO 8A**



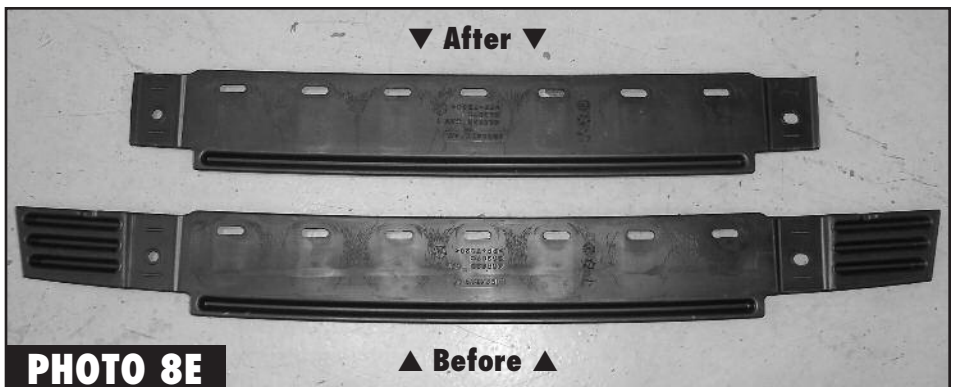
**PHOTO 8B**



**PHOTO 8C**



**PHOTO 8D**

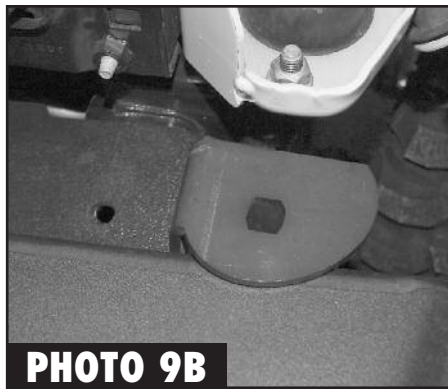


**PHOTO 8E**

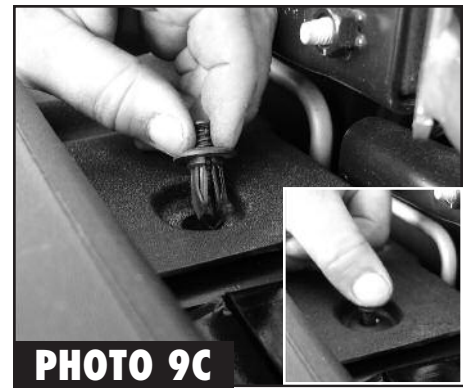
**8.** Measure and mark on both sides of the bumper spacer plate 3-1/4" from the inside kick out. (See Photos 8A & 8B) Using a cutting tool make both cuts at the marked line. (See Photos 8C & 8D) This is a before and after of your bumper spacer plate. (See Photo 8E)



**PHOTO 9A**



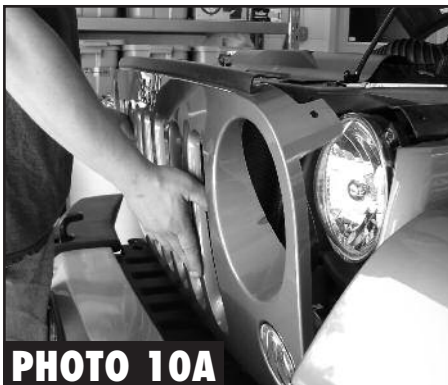
**PHOTO 9B**



**PHOTO 9C**

**9A & 9B.** Reinsert the bumper spacer plate back into position and align the clip holes. (See Photos 9A & 9B)

**9C** Insert the two clips back into position and push them down into place. (See Photo 9C)



**PHOTO 10A**



**PHOTO 10B**

**10.** Place the grille back into position and snap in the lower clips (See Photo 10A), then place the six upper clips back into place. (See Photo 10B)



**PHOTO 11**

**11.** Replace the tow bolts and two nuts from each side of the bumper and tighten. (See Photo 11)



**PHOTO 12A**

**12A.** Take your new Pre-Runner bar and align it up with the holes in the bracket. (See Photo 12A)



**PHOTO 12B**

**12B & 12C.** Using the supplied bolts, lock washers, and flat washers (See Photo 12B), insert them through the bracket and into the bottom side of the tube, but only make them finger tight. (See Photo 12C)



**PHOTO 12C**



**PHOTO 13A**

**13A.** Now tighten up the two bracket bolts on each side. (See Photo 13A)



**PHOTO 13B**

**13B.** Then tighten up the two bolts for the Pre-Runner bar (See Photo 13B), and you're finished. (See Photo 13C)



**PHOTO 13C**



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Form J-5 10/17/14